

**WATER-SOLUBLE ETOPOSIDE ANALOGS AND  
METHODS OF USE THEREOF**

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**Abstract**

Etoposide analogs with improved water-solubility such as 4'-*O*-  
Demethyl-4'-(*N*', *N*'-dimethyl-glycyl)-4 $\beta$ -(4''-nitroanilino)-4-desoxy-podophyllotoxin  
(8) and 4'-*O*-Demethyl-4'-(*N*', *N*'-dimethyl-glycyl)-4 $\beta$ -(4''-fluoroanilino)-4-desoxy-  
podophyllotoxin (9) are described, along with pharmaceutical formulations containing  
10 the same, methods of use thereof, and intermediates and methods of making the same.

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